

Acuren Group Inc.

12271 Horseshoe Way Richmond, BC, Canada V7A 4V4 www.acuren.com

A Higher Level of Reliability



DATE: September 20, 2022

Phone:



604.275.3800

MECHANICAL TEST REPORT

DUKE'S METAL INDUSTRIES 1295 WEST 75TH AVENUE VANCOUVER, BC V6P 3G4

OUR FILE NO: 604-J029285

P.O. NO: COD

REPORT No: 7 - Revision 1

ATTENTION: MOHSEN HAJIABADI

PAGE: 1 of 1

SAMPLE One (1) – 4" x 4" x .192" (6GA) Galvanized Wire Mesh Sheet, Galvanized, W2.9 Size.

DESCRIPTION: Nominal Diameter: 0.140" Nominal Area: 0.029 in²

Test Specification: ASTM A370-21 / ASTM A1064/A1064M-18a

MATERIAL SPECIFICATION: ASTM A1064/A1064M-18a Grade 65

TENSILE TEST - Clause 8.1

SPECIMEN IDENTIFICATION	YIELD STRENGTH 0.2% OFFSET (KSI)	TENSILE STRENGTH (KSI)	% REDUCTION IN AREA	BEND TEST
Specimen #1 (Transverse Weld in centre of test length)	116.7	124.5	*	
Specimen #2 (No weld in test length)	114.4	133.0	36.0	Pass
Requirement: ASTM A1064/A1064M-18a, Grade 65	65.0 min	75.0 min	30 min	1d, 180°

^{*} Failure occurred in weld.

Tensile tests completed on August 9, 2022

WELD SHEAR STRENGTH TEST - Clause 8.3

SPECIMEN IDENTIFICATION	WELD SHEAR AVERAGE WELD SHEA STRENGTH (LBF) STRENGTH (LBF)	
Specimen #3 Specimen #4 Specimen #5 Specimen #6	1,447 2,509 1,887 2,303	2,036
Requirements: ASTM A1064/A1064M-18a		1,015 min

BC Safety Authority Certificate of Recognition Registration No. CR-5

Test machine calibrated to ASTM E4 and CSA A23.2-9C specifications.

 Specimens will be disposed of after 30 days unless alternate provisions are made. Reported by:

Mikhail Cotia, Technologist

Reviewed by:

Jim Coulman, AScT

Revision 1: Revise company name.

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